1 Prepare the panel opening per the diagram on page 6.

2 Install the Front Flange using three (3) 10-32 x 7/8” Socket Pan Head Screws and three (3) 10-32 Nuts.

3 Tighten using a 3/8” wrench and the provided Hex Key.

**Note:** If necessary, the 10-32 Nuts can be installed from the front, working through the cut-out hole.
4 Install one (1) additional 10-32 Nut onto each screw. Hand-tighten only.
5 From the back side, install the Rear Port XP2i.

6 Install the Rear Flange over the XP2i using three (3) 10-32 Nuts. Tighten using a 3/8" wrench until the Rear Flange securely clamps the XP2i.

Note: Do not overtighten.
7 Back out each of the three (3) hand-tight nuts installed in step 3, until they fit snugly against the Rear flange.

8 Using a 3/8" wrench, tighten each of the three (3) nuts against the Rear Flange.

**Note:** Due to the use of double nuts (aka jam nuts) the final assembly will be vibration resistant.
Mounting Bolt Circle 5.38" (136.7 mm)

Panel Opening 4.94" (125.5 mm)

Mounting Bolt Hole 0.22" (5.6 mm)

120°

Flange Mounting Diagram
INCLUDED PARTS

QTY 3 10-32 x 7/8" Socket Pan Head Screws

QTY 10 10-32 Nuts

QTY 2 Flanges

QTY 1 Hex Key